Date: User: Wednesday, 14/05/2008 11:17:04 AM

Julie Lecocq

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Sarvices

Job Number

: 39260 : 10897

**Estimate Number** P.O. Number

This Issue

Prsht Rev.

First Issue

Previous Run

: 14/05/2008

: NC

: //

S.O. No. :

Type

: 38533

: MACHINED PARTS

Written By

**Checked & Approved By** 

Comment

: Est Rev:F

Re-format

05-11-22

**Drawing Name** 

: BUSHING

Part Number

: D2618 : D2618 REV B1

**Drawing Number** Project Number

: N/A

**Drawing Revision** 

: B1

Material Due Date : N/A

: 30/05/2008

Qty:

200 Um:

Each

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description:

Delrin Round Bar 0.75"

1.0

2.0

MDELRINR0750

Comment: Qty.:

0.2709 f(s)/Unit

Total: 54.1800 f(s)

Delrin Round Bar .75" black

-(MBEURINE0500)-

Batch: M108 121

HARDINGE

Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618.

2-Deburr

3.0 QC2

NSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

42 overstack



## Dart Aerospace Ltd

W/O: WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
-							
	<u> </u>						,

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	osed:	Date:

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B	3	Verification	Approval	A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
							*	
						:		

Date:

Wednesday, 14/05/2008 11:17:05 AM

User:

Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: BUSHING** 

Job Number: 39260

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08/as/03/ U 8-06-03

Dart Aerospace I	Ltd
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<b>W</b> /O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			A)								
Part No		PAR #: Fault Category:		NCR: Yes	No DQ	<b>A</b> :	Date:				

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B			A				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Approval Chief Eng	Approval QC Inspecto			
			~-					-			

DART AEROSPACE LTD	Work Order:	39260
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Dimension						
3.100	+/-0.010	09/,2				
Ø0.500	+0.000/-0.010	0,498	V			
Ø0.313	+0.020/-0.000	Ø.313				
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7.4						
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Measured by: mnt	Audited by:	gna	Prototype Approval:	N/A
Date: 08/05/29	Date:	08/05/29	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	
			771	//

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANG	WORK ORDER CHANGES						
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #: Fault Category:	NCI	R: Yes	No DQ	<b>A</b> :	Date:		

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

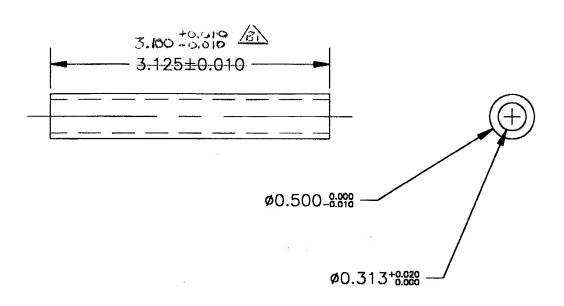
NCR:		V	WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC		Corrective Action Section B	Verification	A					
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
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	DESIG B		DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
\	CHEC	KĘD	APPROVED	DRAWING NO.	REV. B
)	$\mathcal{B}_{\mathcal{Q}}$	7	BW	D2618 SHEET	1 OF 1
	DATE			TILE	SCALE
	96:1	0:30		BUSHING	1:1
	В	- 1	97.05.09	3.125 WAS 1.625, .313 WAS .375	
	В	DH.	04 06 03	CHANGE DIM FOR RETTER ELT	

RELEASED 91/05/13 PS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 2000

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES										
DATE	STEP		. :	PROCEDURI	E CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
. Do	3		QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective	Varification						
DATE	STEP	Section A	Initial Chief Eng	Action	n Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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